

SIEB Joystick Modification Instructions from Maintained Lift to Momentary Lift Action



TOOLS REQUIRED

Flat Blade Screwdriver – 3/32”
Hex Key Wrench – 1/8”



STEP 1 – DISCONNECT INCOMING POWER TO THE SWITCH



WARNING! ELECTRIC SHOCK HAZARD!



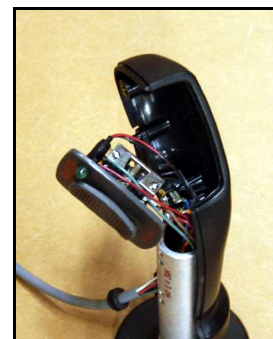
Turn off the truck ignition and power supply to the magnet system before attempting any modifications!

STEP 2 – REMOVE THE JOYSTICK HOUSING and FACEPLATE ASSEMBLY

Facing the rocker switch unbolt the left side of the joystick housing by unscrewing the three allen head screws.



Pull the left side of the housing off and set to the side. Slide the faceplate assembly out of right side of the housing. Expose the maintained bracket assembly attached to the back of the faceplate on the side of the “ON” light indicator.

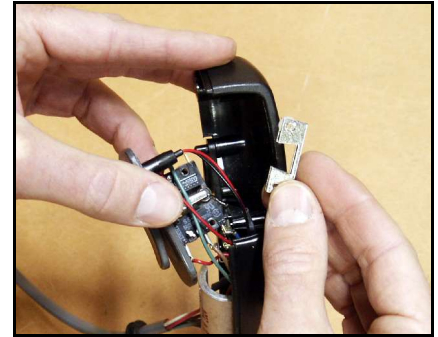
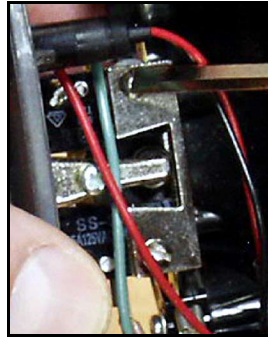
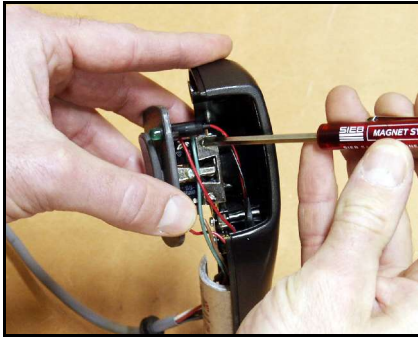


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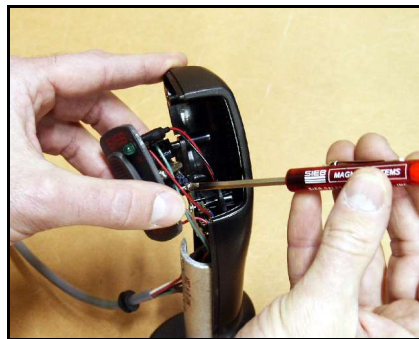


STEP 3 – REMOVE THE MAINTAINED BRACKET ASSEMBLY

Remove the maintained bracket by unscrewing the two round head machine screws.



Replace the round head machine screws and tighten securely.



STEP 4 – REASSEMBLE THE JOYSTICK

Reassemble the joystick reversing the preceding steps. Do not reinstall the maintained bracket. Be careful not to pinch any wires or overtighten the screws.

Please call 877-924-7548 (toll free) if you have any questions or need assistance performing this modification. You may also visit our web site under “Technical Info” and download a copy of these instructions.



WARNING



This modification must be installed, adjusted and serviced by qualified electrical and mechanical maintenance personnel familiar with the construction and operation of the this type of equipment and/or machinery. They must also be familiar with the hazards involved. Failure to observe this warning may result in personnel injury and/or equipment damage.